

Tuesd. 29/2005 2:51:25 PM
Linda

Process Sheet

Split

Customer:	U-DAR001 Dart Helicopters Services	Drawing Name:	PLUG
Job Number:	0010 -1	Part Number:	D26511
Estimate Number:	0512	Drawing Number:	D2651 REV B
P.O. Number:	N/A	Project Number:	N/A
This Date:	1/29/2005 S.O. No. : N/A	Drawing Revision:	B
Project:	N/A	Material:	N/A
First Date:	N/A Type : MACHINED PARTS	Due Date:	11/29/2005
Previous Run:		Qty:	20 400 Um: Each
Written by:	REV: B 05/11/07 RC		
Checked & Approved:			
Comments:	Created By Auto Work Order!!! Late - Some of the material cannot be made in time.		

Additional Product

Job Number:



Step:

Machine Or Operation:

Description:

1.0

M061T6R0500

6061-T6 Round Bar .500"



Comments: Qty.: 0.0875 f(s)/Unit Total: 34.9860 f(s)
Material: 6061-T6 (QQ-A-225/8) 0.500" Dia M15211
M0601T6R0500) Batch: M16991

20 400
05/12/10

Tool:

2.0

BAND SAW

BAND SAW



Comments: BAND SAW
Cut Bar: 0.62" Long

Tool:

3.0

AS1

HAAS CNC VERTICAL MACHINING #1



Comments: HAAS CNC VERTICAL MACHINING #1
1- Machine as per Folio FA219 and Dwg D2651
2- Deburr
Identify as D2651-1

20 400
05/12/10

Tool:

4.0

2

INSPECT PARTS AS THEY COME OFF MACHINE



Comments: INSPECT PARTS AS THEY COME OFF MACHINE

Tool:

20 400
05/12/10

50
50

well fab.

deburr as per Dwg D2651

FF 05/12/15 20

50
50

Inspect level 5

SP 05/12/15 20

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLUG

Job Number: 25010

Part Number: D26511

Job Number:



Seq #:

Machine Or Operation:

Description:

#6

QC8

SECOND CHECK



Comment: SECOND CHECK

JL

05.12.12

20
100

Tools:

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

Tools:

FF 05/12/15 20

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

(Only larger section necessary)

Tools:

FC 05 12 16 20

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

Tools:

ml 05 12 16 20

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FOR

Tools:

ml 05 12 16 20

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Tools:

SAC 05/12/21 20

(D) 05/12/21

Job Completion:



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLUG

Job Number: 25010

Part Number: D26511

Number:



q. #:

Machine Or Operation:

Description :

5.5

QC8

SECOND CHECK

4/2



Comment: SECOND CHECK

J.L

05.12.12

400

Tools:

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

Tools:

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

(Only larger section necessary)

Tools:

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

Tools:

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Tools:

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Tools:

545 05/12/21 20

Job Completion



